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# Engineered Hydrogels for Cell Microencapsulation and Subsequent Transplantation

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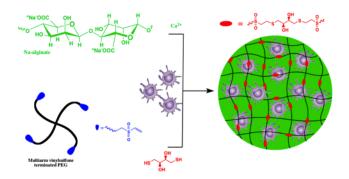


# INTRODUCTION

Cell microencapsulation is being widely investigated for cell therapies. However, the lack of optimal material is considered as a major drawback for promising therapy development. In this study, polycation-free hydrogel microspheres are produced under physiological conditions using a one-step encapsulation process. The hydrogel consists of calcium alginate (Ca-alg) which is reinforced by covalently cross-linked poly(ethylene glycol) (PEG). The physical properties of these microspheres (Caalg-PEG) are adjustable over a wide range by the selection of the components and the preparation conditions. The biocompatibility was demonstrated in vitro and in vivo, and the suitability of Ca-alg-PEG for cell immobilization and subsequent transplantation was confirmed. One application study targeted the treatment of liver fibrosis by transplantation of bone marrow-derived mesenchymal stem cells (MSCs).

#### **MATERIALS AND METHODS**

The key step combines ionotropic gelation of sodium alginate (Na-alg) in the presence of calcium ions and the Michael-type conjugate addition of vinyl sulfone terminated poly(ethylene glycol) (PEG) in the presence of thiolated molecules (Figure 1).



# Figure 1. Formation of microspheres by combining electrostatic and covalent cross-linking (Mahou 2010, 2012)

#### **Process optimization**

The cells were suspended in Na-alg/PEG solution and encapsulated using a BUCHI Encapsulator B-395 Pro (BÜCHI Labortechnik AG, Switzerland). The beadproducing unit of the Encapsulator was specially modified and employed as an air-flow (coaxial) technique to encapsulate bigger cells or cell clusters. The goal of the modification was to achieve the reproducible production of microspheres with diameters of 400 to 600  $\mu m$  under very low shear stress.

#### Physical characterization of microspheres

The mechanical resistance, durability, deformability, and permeability of Ca-alg-PEG were assessed.

#### Microencapsulation and transplantation of MSCs

MSCs were encapsulated in microspheres of 550  $\mu$ m diameter and subsequently transplanted into a mice model of liver fibrosis.

#### **RESULTS AND DISCUSSION**

#### **Process optimization**

It was shown by several research groups that coaxial airflow around a centred nozzle (inner diameter approximately 400  $\mu$ m) could be used to encapsulate cell clusters in microspheres. In our studies, the preparation parameters (air-flow, extrusion rate, nozzle shape and dimension) were independently studied and correlated to the viscosity of the precursor solution (Na-alg or Na-alg/PEG). Figure 2 shows photomicrographs of two batches of Ca-alg beads prepared with 1.5 wt% Na-alg (viscosity 55 mPa.s). The effect of changing the airflow can be seen.



## Figure 2: Ca-alg beads produced with an air-flow of 1.5 L/min (left) and 2.0 L/min (right). The photomicrographs have the same magnification.

The use of specially designed nozzles with 400  $\mu$ m inner diameters and a length less than 1 cm (**Figure 3**) enables the production of a high number of droplets without generating a counter pressure, and consequently exposes the cells to very low shear stress. This technology prevents the unwanted reduction in cell viability during the encapsulation process.

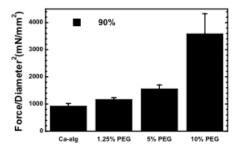
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Figure 3: Centred nozzles with inner diameters of 400 μm were used to produce the cell containing droplets on a BUCHI Encapsulator B-395 Pro.

#### Physical characterization of microspheres

It was demonstrated that the mechanical resistance of the microspheres could be tailored by adequate choice of the PEG concentration (**Figure 4**). At least 5 wt% PEG is needed to reinforce the microspheres and improve their durability (**Figure 5**) (Mahou 2013).



## Figure 4: The mechanical resistance of Ca-alg-PEG as a function of the PEG concentration

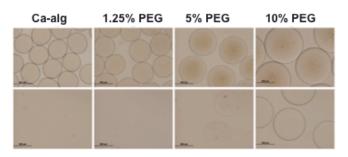


Figure 5: Photomicrographs of Ca-alg-PEG beads initially (top) and after incubation in sodium citrate (bottom)

# *Microencapsulation and transplantation of MSCs* (Meier 2013)

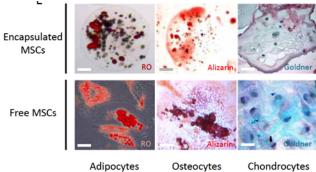


Figure 6: Photomicrographs of free and encapsulated MSCs and their differentiation into adipocytes, osteoblasts, and chondrocytes Human encapsulated MSCs were viable and continued proliferation up to 6 months after encapsulation. The MSCs maintained their differentiation capacity into adipocytes, osteocytes, and chondrocytes (**Figure 6**). When transplanted into mice with bile duct ligation, encapsulated MSCs delayed the development of liver fibrosis, if compared to empty microspheres and encapsulated fibroblasts (EDX cells) (**Figure 7**).

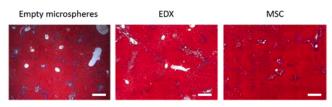


Figure 7: The quantification of fibrosis was performed on multiple liver sections.

#### CONCLUSIONS

The reinforcement of physical hydrogels with covalent bonds and the use of a new coaxial extrusion technology offer a versatile tool for engineering microspheres with well-defined and controllable properties. We demonstrated that microspheres with optimal dimensions are obtained when using a coaxial air-flow technique with the BUCHI Encapsulator. The physical properties of the microspheres can be tuned by the selection of the components and the preparation conditions, and are obtainable in a range envisioned for biotechnological, biomedical, and pharmaceutical applications. The durability of Ca-alg-PEG beads was demonstrated *in vitro* and *in vivo* studies.

## REFERENCES

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