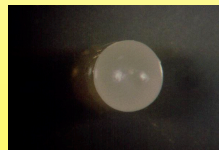


Characterization of encapsulated agrobiologicals

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- Introduction
- overview of important characteristics
- shelf life
- enhanced efficacy



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Encapsulation of active ingredients to solve storage and application problems

A suitable capsule improves the characteristics of an active ingredient:

- improved handling, protection of workers and clients
- protection from biotic and abiotic stress factors
 - heat, dryness, UV light, contamination,...
- enhanced shelf life
- slow/controlled release into a matrix from a „depot“ or retain a.i.
 - controlled by environmental conditions and capsule material properties
- enhanced efficacy
- application cost reduced by decreased number of applications
- construction of bait formulations

Frost & Sullivan (2002). European Microencapsulation Technologies (Report B059)

Burges HD (1998). Formulation of microbial pesticides. Dordrecht: Kluwer Academic Publishers

Pflanzenschutz-Kurier 2/93. Die hohe Kunst des Formulierens

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Encapsulation of agrobiologicals Overview

Agrobiologicals

- biological control agents
- plant-growth promoting cells
- N-fixing microorganisms
- mykorrhiza
- plant cells, esp. somatic embryos

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Encapsulation materials and methods Characteristics I

Materials

- Molecular weight, - distribution, degree of substitution, counter ions, gelation mechanism
- Rheology
- Primary, secondary, tertiary structures in solution
- Source, batch no.
- Toxicity, FDA approval
- Cost about 5 €/kg

Capsules

- Mechanical stability
- Particle size, -distribution
- Physico-chemical parameters
 - diffusional characteristics: cut-off, internal and external diff. limitations
 - redissolvability by pH, temperature, ion exchange, enzymatic, ...
- Biological degradability
- Form: capsule, foil, fibre, blocks, ...

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Encapsulation materials and methods

Characteristics II

Moist and dried encapsulated cells

- Preconditioning
- Flowability
- Formulation additives
 - Fillers, humectants, drying protectants,...
- Reswelling

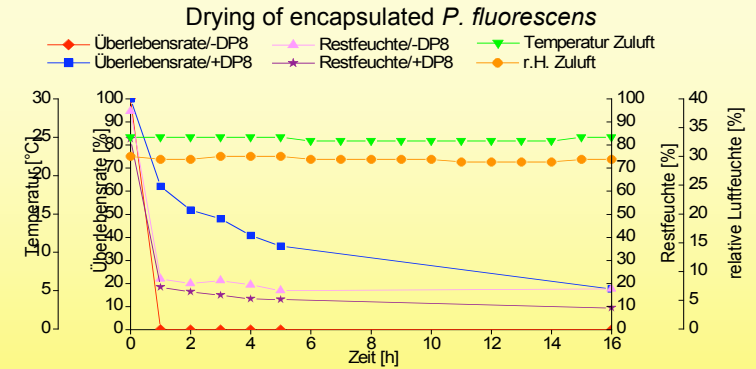
Key characteristics of commercial encapsulated agrobiologicals

- Shelf life
- Enhanced efficacy

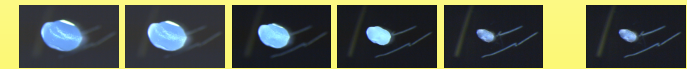
Arant Pabel

Characterization of reswelling

Reswelling and cell growth



Alginate bead -DP8



Alginate bead +DP8



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Characterization of reswelling

Reswelling and cell growth

Test method	can be standardized
incubate in tap water	no
incubate in deionized water	yes
incubate in 0.9 % NaCl	yes
place on wet filter paper	yes
place on water agar	yes
place on quartz sand	yes
place on sterile or unsterile field soil	no

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Characterization of reswelling

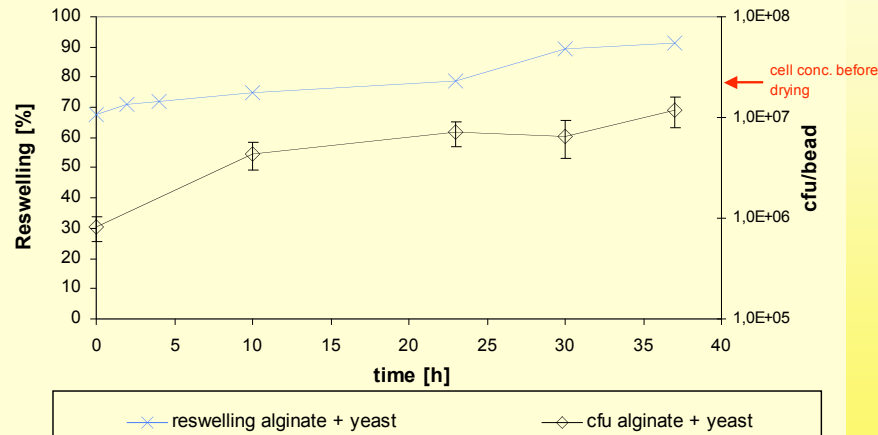
Reswelling and cell growth



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Characterization of reswelling

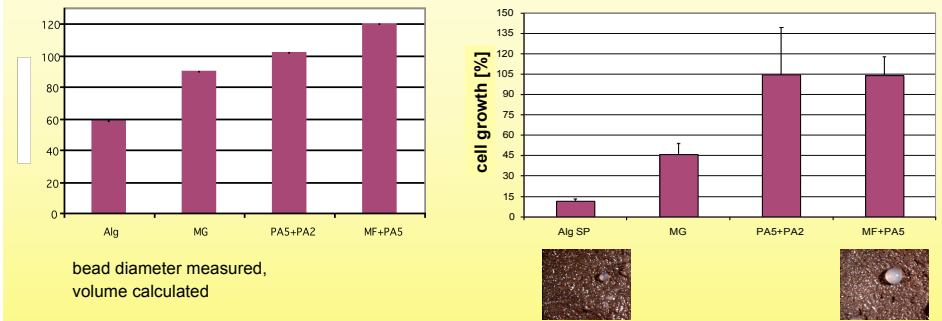
Reswelling and cell growth



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Characterization of reswelling

Reswelling and cell growth

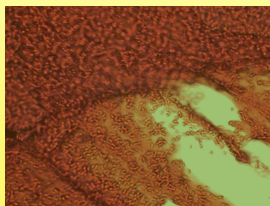


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Characterization of shelf life

Determination of viability

- determination of cell viability
 - oxygen consumption
 - viability stains
 - growth of cells out of capsule
 - cfu
- viable but not culturable („vnc“)



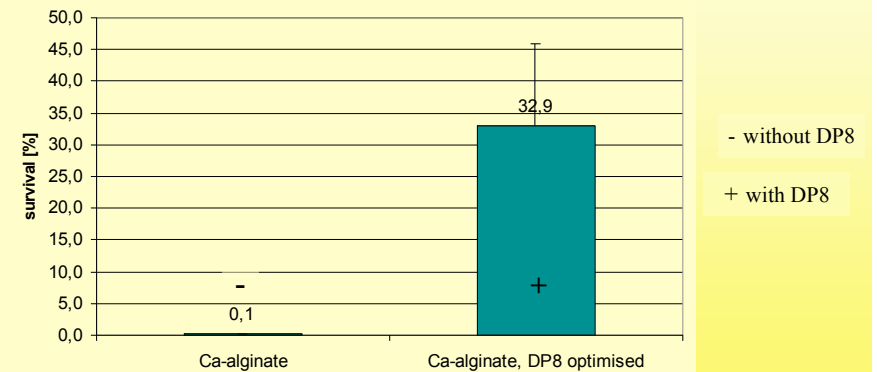
vitality stain with acridin orange:
 bead diameter: 1.0-1.2 mm
 biomass content: ca. 2 % wet biomass
 10^7 cfu/beat

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Characterization of shelf life

Accelerated storage test

Influence of an optimised treatment with drying protectant DP8 on survival of dried *P. fluorescens* encapsulated in Ca-alginate beads



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Characterization of efficacy

Accelerated storage test

overview

microorganism	reference
archaebacteria	Sakane, T et al. (1992)
<i>Lactobacillus brevis</i>	Desmons, S. (1998)
plant viruses	Yordanova, A. et al (2000)
<i>Lactococcus</i> sp.	Achour, M. et al (2001)

Avant Panel

Characterization of shelf life

Accelerated storage test

Basic idea:

loss of cells during storage follows

$$\log N = \log N_0 - k \cdot t$$

k : specific rate of degradation, t : time

where $k = f(1/T)$

according to Arrhenius equation:

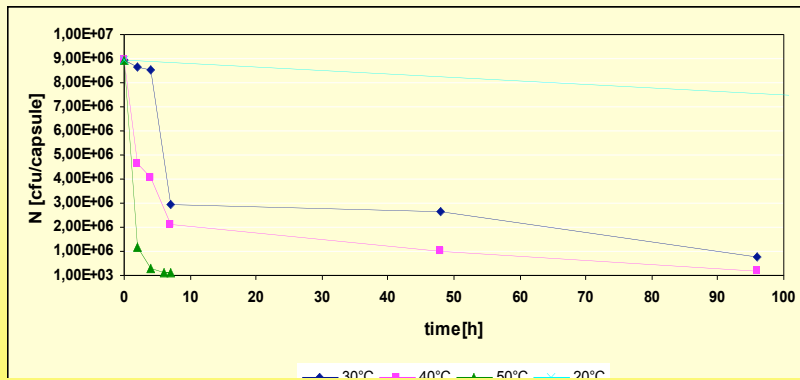
$$\log k = -(\Delta H_a/2303 \cdot R) \cdot 1/T$$

Avant Panel

Characterization of shelf life

Accelerated storage test

cfu as a function of time for different temperatures

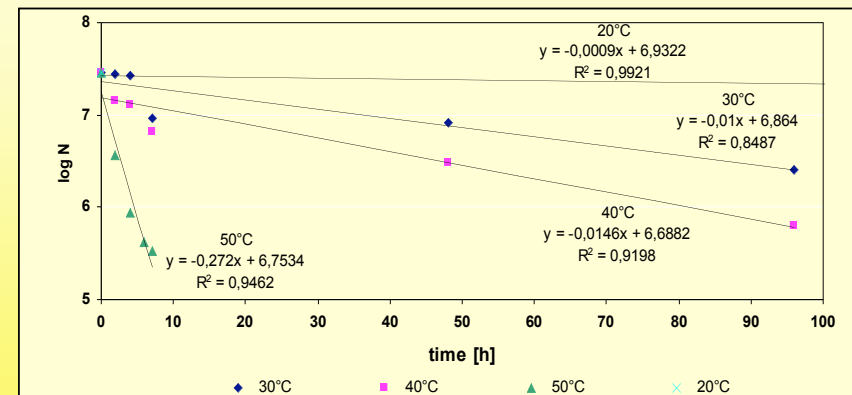


Avant Panel

Characterization of shelf life

Accelerated storage test

Plot of logN as function of time for different temperature



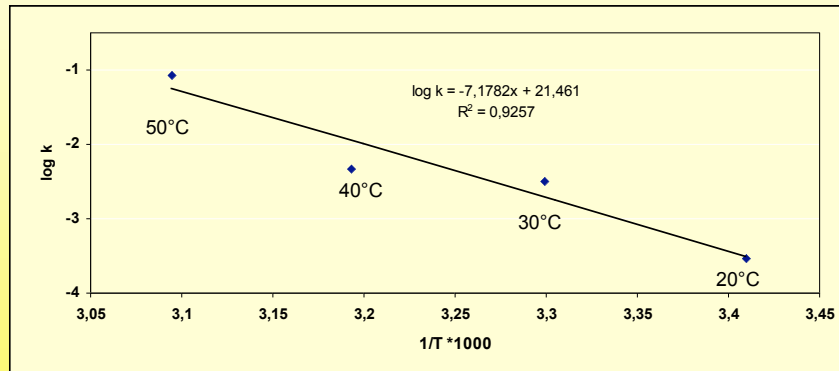
slope of the curves = k values

Avant Panel

Characterization of shelf life

Accelerated storage test

Plot of log k as function of different temperatures



$$\log N = \log N_0 - k \cdot t$$

k_i : specific rate of degradation, t : time

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Characterization of shelf life

Accelerated storage test

Model for prognostication of cells alive after storage of formulation MF+PA5 at defined temperatures T

$$\log N = \log N_0 - 10^{-7,1782 (1/T \times 1000) + 21,461} \times t$$

k_i : specific rate of degradation, T : Temperature

Prognosticated and real cfu in formulation stored at 20°C)

MF+PA5 capsules	cfu / capsule	cfu / g capsules
No (Cfu at t=0 h)	$8,96 \cdot 10^6$	$4,19 \cdot 10^{10}$
2 weeks storage	$3,66 \cdot 10^6$	$1,71 \cdot 10^{10}$
2 weeks (prognosticated)	$4,28 \cdot 10^6$	$1,97 \cdot 10^{10}$
4 weeks storage	$1,88 \cdot 10^6$	$8,78 \cdot 10^9$
4 weeks storage (prognosticated)	$1,78 \cdot 10^6$	$8,22 \cdot 10^9$

Storage time	temperature	cfu / capsule	cfu/g capsules
6 months	20°C	$5,52 \cdot 10^2$	$2,58 \cdot 10^6$
12 months	20°C	$3,00 \cdot 10^{-2}$	$1,40 \cdot 10^2$
6 months	4°C	$6,16 \cdot 10^6$	$2,87 \cdot 10^{10}$
12 months	4°C	$4,24 \cdot 10^6$	$1,98 \cdot 10^{10}$

storage of cells suspended in NaCl resulted in 75 % cells less.

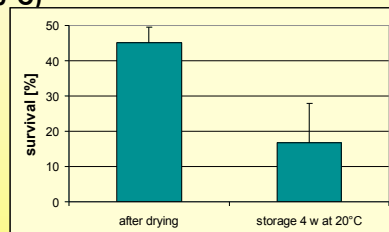
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Characterization of shelf life

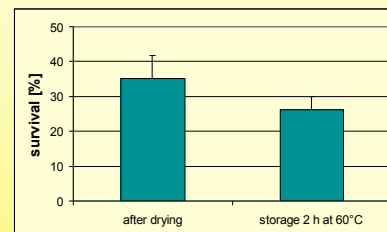
Accelerated storage test

Shelf life of encapsulated and dried *P. fluorescens* BA2002

after 4 weeks of storage at 20°C



accelerated storage test (2 h at 60°C)



For a fast estimation of shelf life, incubate formulation 2 h at 60°C.

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Characterization of efficacy

Method overview

Lab, greenhouse, field

Test system

- ➔ No standard systems available!
- ➔ Complex plant-pest-soil-capsule system
- ➔ What works in the lab does often not work in the field

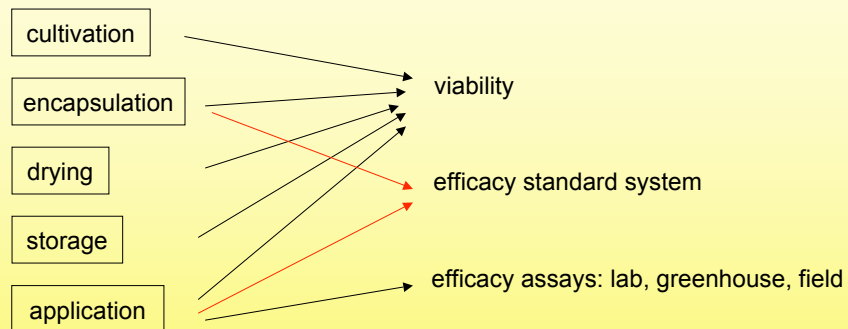
Data

- ➔ Dose-response curves
- ➔ Effect of soil type, soil humidity, temperature, time of application,... on efficacy
- ➔ Effect of capsule material, biomass concentration, drying, storage,... on efficacy

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Characterization of efficacy

Method overview



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Characterization of efficacy

Establishment in soil

Establishment of *H. rhossiliensis* by encapsulation in hollow beads



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Characterization of efficacy

Field trials

Field trials 2005 with encapsulated bacterial antagonists: application of granules



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Characterization of efficacy

Field trials

Field trials 2004

→ Encapsulation of bacterial antagonists

- three bacterial strains (BA2002, F50, F54) raised in a bioreactor on ½ TSB medium.
- 60 g bacterial biomass + 540 g autoclaved baker's yeast + 3000 g of a biopolymer solution
- Jet Cutter into a 2 % CaCl₂ solution, 20 min crosslinking time
- Drying of beads

→ Application of bacterial antagonists

- incorporated of encapsulated and free cells, respectively, in the pellet surrounding commercial sugar beet seeds.
- Field trials
 - plot trial, six replications,
 - at six locations in Europe
 - Germany, France, The Netherlands
 - Efficacy: early and final emergence of seedlings in the field (most important parameters)

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Characterization of efficacy

Field trials

Field trials 2004 with encapsulated bacterial antagonists at Seligenstadt, Germany

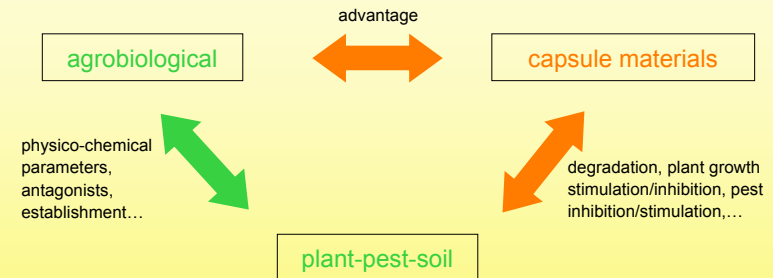
Formulation	Antagonist	Early field emergence	
		[%]	% of standard
bead	F30	71,1	112,1
bead	F54	70,0	110,3
bead	BA2002	68,0	107,3
culture broth	BA2002	67,7	106,8
culture broth	F54	66,1	104,2
culture broth	F30	64,9	102,3
standard (no pesticides)	-	63,4	100,0

Efficacy of bead formulation tended to be higher than the liquid formulation at the other five locations, too.

Experiment carried out by Dr. R. Tilcher, KWS Saat AG, Einbeck, Germany

Characterization of efficacy

Need for research



Characterization of encapsulated agrobiologicals

Summary

- Overview of important characteristics
 - mechanical stability, particle size, -distribution, physico-chemical parameters, biological degradability, flowability, reswelling, formulation additives, preconditioning
- Reswelling
 - several test methods in or on media
 - few data on reswelling properties and cell growth
- Shelf life
 - viability
 - accelerated storage tests
- Efficacy
 - lab, greenhouse, field
 - no standard test system
 - complex systems